

# INSTRUCTIONS FOR USE OF INDUSTRIAL MACHINE

## 1. GENERAL INFORMATION

The industrial machine "MECH-2000" is intended for processing metal sheets.

It operates on electric power and has automatic operation control.

## 2. SAFETY INSTRUCTIONS

- Always wear protective equipment (gloves, safety glasses, work overalls).
- Before switching on, check that the machine is properly connected and that there are no visible damages.
- Never reach into the moving parts of the machine during operation.
- In case of malfunction, immediately notify the maintenance service.

## 3. SWITCHING THE MACHINE ON AND OFF

### • TURNING ON:

1. Turn the main switch to the "ON" position.
2. Wait for the system to initialize (approximately 30 seconds).
3. Press the "START" button on the control panel.

### • TURNING OFF:

1. Press the "STOP" button on the control panel.
2. Wait for the machine to come to a complete stop.
3. Turn the main switch to the "OFF" position.

## 4. USING THE MACHINE

- Insert the metal sheet into the designated slot.
- Set the desired processing parameters on the control panel.
- Press the "START" button and monitor the machine's operation.
- After processing is complete, remove the sheet and check the processing quality.

## 5. MAINTENANCE

- Daily: Clean the machine with a soft cloth and remove metal shavings.
- Weekly: Check the condition of moving parts and lubricate bearings if needed.
- Monthly: Check electrical connections and cable conditions.

## 6. ISSUES AND SOLUTIONS

- Machine does not turn on: Check power supply and fuses.
- Unusual noises during operation: Check if all parts are properly secured.
- Poor processing quality: Check settings and tool sharpness.

For additional information, contact the customer support service.